

The use of
SURGE PROTECTIVE DEVICES
at reducing the effects of
lightning strikes in **OFFSHORE OIL APPLICATIONS**



Surge
Protection
Device



International standard bodies and industry trade groups have written specifications that deal with the mitigation of effects of primary lightning strikes. More than

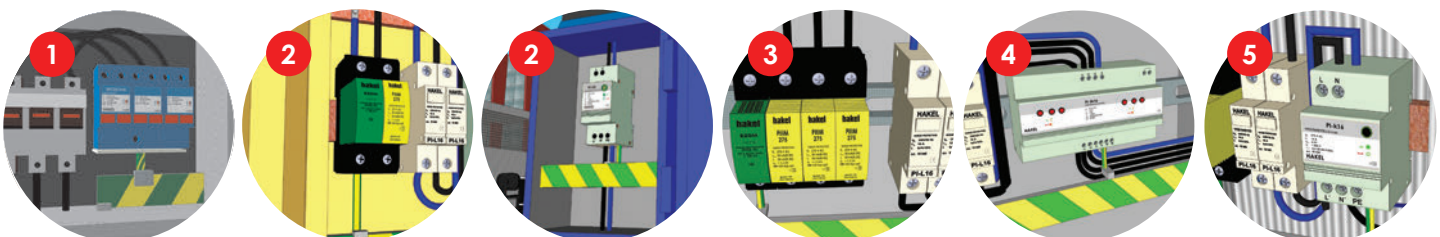
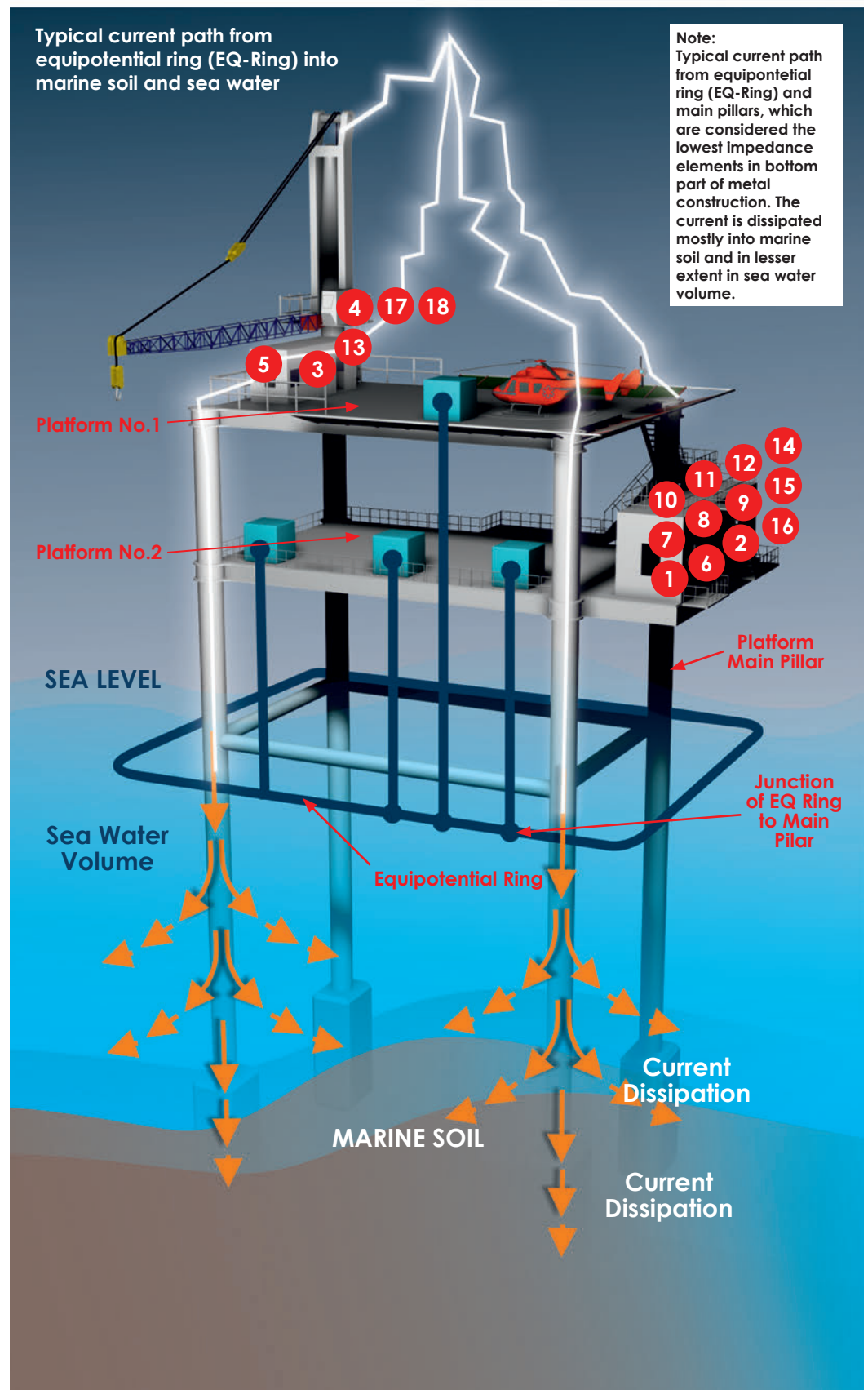
100 lightning protection codes and standards are in use by various countries and agencies around the world. Although none of these specifications deal directly with offshore oil lightning strikes, some that have been used in the offshore oil applications are shown below:

IEC 62305 and EN 62305 standards. The Technical Committee TC81, (Lightning Protection) of the International Electrotechnical Commission (IEC) has released a series of five documents under the general heading "Protection against Lightning." The five parts (Part 1, Protections of Structures against Lightning: General Principles; Part 2, Risk Management; Part 3, Physical Damage and Life Hazard; Part 4, Electrical and Electronic Systems within Structures; and Part 5, Services) provide a comprehensive standard.

ANSI/NFPA – 780-2008. Among the best-known sources of information for the protection of external lightning protection systems, the U.S. National Electric Code covers grounding, bonding, and shielding issues related to conducting primary strike currents to ground.

API RP 14C – Seventh 2001 Edition, American Petroleum Institute – Recommended Practice for Analysis, Design, Installation, and Testing of Basic Surface Safety Systems for Offshore Production Platforms.

All of these specifications and procedures focus on mitigating primary lightning strikes and address the problems of grounding, bonding and shielding of primary conduction paths. Beside figure shows a typical example as applied to an offshore oil platform. Note the primary conduction paths and the focus of the primary current strike to the earth ground. This figure also illustrates the critical importance of maintaining low-impedance grounding and bonding of all metal construction parts.

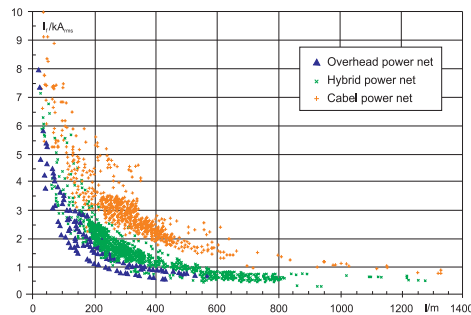


Possible usage of 1st stage surge protection

Varistor arresters of lightning current offer quality protection for their application in 1st stage of surge protection cascade with amplitude up to $I_{imp} = 20 \text{ kA}(10/350)$. In most applications it suits as well in case of so-called low voltage overground input into a building. If endurance against all higher amplitudes of lightning current is demanded, it is recommended to use arresters of spark gap type. It is necessary to pay attention to the parameter level of self-extinguishing follow current I_{fi} at U_C while a spark gap is choosed, because during the activation of a spark gap there is short-circuit in the place of its installation. Varistor arresters don't have this property.

The follow currents at the spark gaps application in a protective overvoltage cascades

The follow short circuit currents occur in the spark gap-based surge arresters (HS 45, HS 55, HS 50-50) after their activation by an impulse discharge current, whereas their magnitude is restricted by an arised short circuit overall impedance of the energetic power network. These follow currents are spontaneously extinguished by an overpressure acting in an individual operative spark-gap chambers during the first net's half-period transit through a zero. The amplitude of a prospective short circuit current, in place of a defined application, partly depends on the type of power system and partly on a lead distance of given application from a distribution transformer. The following diagram describes the results of measurement evaluation of these prospective follow currents performed in 2325 three-phase network of 29 distribution plants, from that 315 were made on an overhead lines, 1215 on a combine lines and 715 on a cabel network. This graf shows that the value of prospective short circuit current never exceeds the value of $3kA_{rms}$ applicable for any power net type (overhead, combine or cabel network) for example while using an application distance of 600 m from a distribution transformer. The above mentioned diagram is a favourably applicable in a project practice for a qualified estimation of a suitable spark-gap selection for a defined application and first of all for I_{fi} parameter determination (self-extinguish follow current at U_C). The eventual doubts, caused by a defined application specification, depends totally on a designer to cover them by a reasonable safety coefficient (the exact measurement is from the financial and technical point of view rather demanding). For example, if the value of a prospective follow current according to the qualified estimation is $3kA_{rms}$ then it is suitable to choose the surge arrester with an approximately twice higher parameter of I_{fi} .



Usage of surge separating inductors between particular stages of surge protection

Surge separating inductors with impedance $2\div15\mu H$ ensure energetic coordination of particular stages of overvoltage protection cascade in few cases. They are inserted in conduct in case that the distance between 1st and 2nd stage or between 2nd and 3rd stage is smaller than 10m. Short distance or missing surge separating inductor creates a certain possibility of damage of some arrester in overvoltage protection cascade by progressing lightning current impulse. It is important to pay a special attention to the coordination between 1st and 2nd stage of surge protection cascade in all cases where the 1st stage is fitted by spark-gap based lightning arresters. The most economical way is to secure that the 1st protection cascade is placed in other switchboard than the 2nd stage (with the min. distance of 10m between them). If this min. distance is impossible to fulfil either from the constructive or structural reasons, it is recommended to use separating inductors of $15\mu H$.

Surge protection backup

It is necessary to use additional protection of particular SPDs for protection against short-circuit in 1st and 2nd stages of overvoltage protection cascades. The protection is secured by backup safety fuses. Generally, every manufacturer of overvoltage protection devices declares dimensioning of these backup fuses in the accompanying documentation.

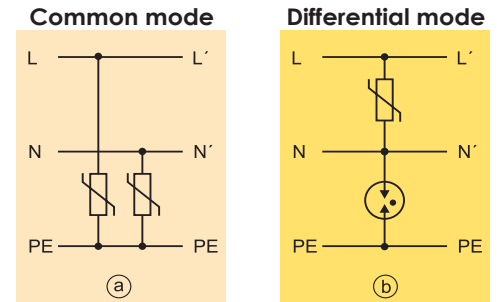
Recommendation for the installation of 3rd stage surge protection with the high frequency filter

3rd protection stage is an essential part of 3-stage overvoltage protection cascade. The typical representatives of this protection type are for example transient overvolt-

age protections-range PI-k* and PI-3k*. The products reduce overvoltage (thanks to their inside connection-high protection, filter, low protection) to the level $U_c < 0,8$ up to 1kV, which is safe for the final appliances. They are usually constructively fitted on DIN rail 35mm. It is important to place these products as near to the protected appliance (for example flat switchboards) as possible. The distance between switchboard and appliance must not overreach 15m. When there is a longer distance it is necessary to use other class III overvoltage protection devices (for example protection sockets or overvoltage protection on DIN rail) cca 10m far away from each other along the protected socket line. On the other hand protected sockets are in no way equivalent substitution for 3rd stage protection with high-frequency filter.

Standardized implementation of the particular surge cascade stages

It is possible to connect the particular stages of overvoltage cascades in two ways:



Connection **a** prefers protection against lengthwise overvoltage. Connection **b** prefers protection against transverse overvoltage. Because statistical results of long-term made measurements affirm generally higher danger of transverse overvoltage (on clamps of appliances L/N) than lengthwise overvoltage (on clamps of appliances L/PE, L/PE), are all the connections and applications of SPD manufacturing range of the Hakel company oriented on preferential protection of appliances against transverse overvoltage.



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